



TCC-20 A/B ADHESIVE SYSTEM

5-MINUTE

PRODUCT BULLETIN



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DESCRIPTOIN:

TCC-20 A/B is a two component 5-minute adhesive system designed with a color indicator to insure components are mixed properly prior to application. This 5-minute adhesive is excellent for any general bonding or quick repair applications at ambient temperatures.

HANDLING CHARACTERISTICS AND TYPICAL PHYSICAL PROPERTIES @ 25°C/77°F

Mix Ratio (by weight or volume).....	Resin TCC-20A/Hardener TCC-20B.....	100A/100B
Pot Life (100 gram mass).....		5 minutes
Hardness.....		80 Shore D
Specific Gravity:		
.....	Resin TCC-20A.....	1.06
.....	Hardener TCC-20B.....	0.99
.....	Mixed Specific Gravity.....	1.02
Viscosity (Brookfield LTV Spindle 4):		
.....	Resin TCC-20A.....	13,000 cps
.....	Hardener TCC-20B.....	10,800 cps
.....	Mixed Viscosity.....	11,900 cps
Color:		
.....	Resin TCC-20A.....	Blue
.....	Hardener TCC-20B.....	Amber
.....	Mixed Color.....	Amber
Shelf Life (in original unopened containers).....	TCC-20A/TCC-20B.....	2 years

SANITARY PRECAUTIONS

Do not take internally. Avoid prolonged breathing of vapors. Work in a well-ventilated area. Avoid skin contact. Protective gloves should be worn. If contact occurs: wash skin with soap and water. Avoid eye contact. If contact occurs: rinse well with water for 15 minutes, contact physician.

TCC-20 Tech/Revised 5/20/10
Supercedes 5/16/06

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